

DEPARTMENT OF HEALTH AND HUMAN SERVICES  
National Institutes of Health  
Bethesda, Maryland

AGENDA

Joint Meeting of the  
National Advisory Council on Alcohol Abuse and Alcoholism, the National Advisory Council on Drug  
Abuse, and the National Cancer Advisory Board

December 13, 2012  
11:30 a.m. to 1:00 p.m. ET  
1-888-324-8014 (toll-free); Passcode is 4418818  
Webmeeting: <http://webmeeting.nih.gov/suaa/>

**Thursday, December 13, 2012 - OPEN**

- 11:30 a.m. Call to Order  
*Lawrence A. Tabak, D.D.S., Ph.D., Principal Deputy Director, NIH*
- Review of Policy and Procedures  
*Justin D. Hentges, M.P.P., Special Assistant to the Principal Deputy Director, NIH*
- 11:35 a.m. Overview of the Trans-NIH Substance Use, Abuse, and Addiction Integration Plan  
*Lawrence A. Tabak, D.D.S., Ph.D., Principal Deputy Director, NIH*
- 12:05 p.m. Council Discussion
- 12:45 p.m. Public Comments\*
- 1:00 p.m. Adjourn

\*The public is invited to submit additional comments to [SUAInfo@nih.gov](mailto:SUAInfo@nih.gov) through Friday, December 28, 2012. The comments will be shared with the three Committees.